



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3166-1
Job Sheet 178679



Part No: D3166-1

Job Qty: 20 ea

Part Name: Basket Hoop



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/6/18

Job Tracking No:

Due Date: 6/13/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV A1 IPP A 02.08.23 New issue KJ IPP: B 08.12.05 Updated bending program on step 3 per NCR
W/O43165 KJ Verified by: EC IPP Rev:C 09-01-23 as per DEO D3166-A2 DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		6/13/18	0.00	0.00	Start Up Large Fab-5		D.M.L 18-6-25
100	Large Fab	20 pcs		6/13/18	0.00	1.83	Large Fab 8		D.M.L 18-6-25
110	CNC Bend Skidtubes	20 pcs		6/13/18	0.11	2.53	CNC Bend Skidtube		MGA
120	QC	20 pcs		6/13/18	0.00	0.00	QC5		
130	Packaging	20 pcs		6/13/18	0.00	0.00	Packaging3 Large Fab		
140	QC21-SA	20 Ea		6/13/18	0.00	0.00	QC21		21 AUG 08 2018

Part Op 100 - Cut 3/4" x 3/4" square tubing 60.00" long.

Descriptions: 110 - Form D3166-1 Basket Hoop as per Dwg D3166 using Bending program 350 BASB, and folio 18.

120 - Inspect Basket Hoop dimensions with template D3166-1-T1 (DT8302)

130 - LOCATION : WA004

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304TS0.750W.065	304 Sq Tube .75X.75X.065W	100 ft (5 ea)	90-Start up Operation	5059803

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304TS0.750W.065	100	1,028	0

Part Specifications

Specifications could not be found.

Plex 6/6/18 7:52 AM Dart.lajeunesse.marie



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Container No: S083679



Part: D3166-1

Job No: 178679

Serial No/Batch: S083679

Revision:

Inspector:

Exp Date:

Instructions:

Date: 06/25/18

1790
2728